

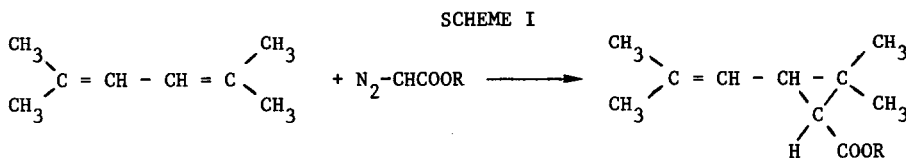
PYROCINE SYNTHESIS - A NEW APPROACH TO CHRYSANTHEMIC ESTER

M.J. Devos and A. Krief

Facultés Universitaires N.D. de la Paix  
 Department of Chemistry  
 61, rue de Bruxelles, B-5000 - Namur (Belgium)

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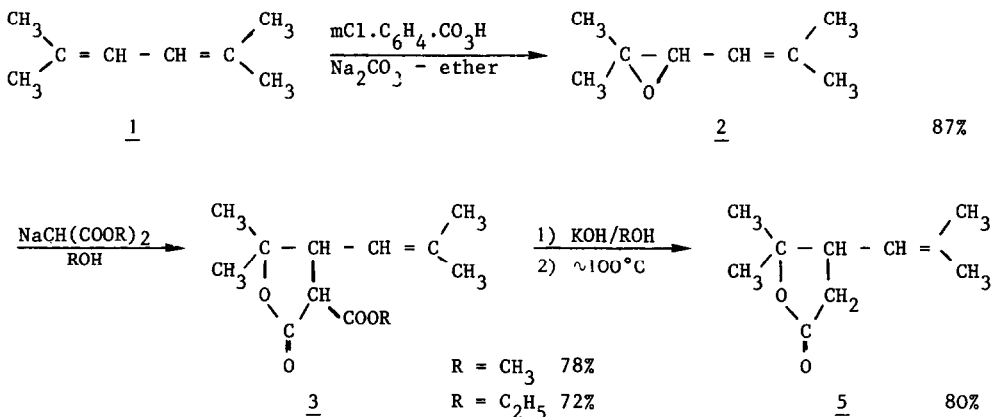
Several strategies have been published for chrysanthemic acid synthesis <sup>1</sup>; among these is the one starting from 2,5-dimethyl 2,4-hexadiene 1 and diazoacetate <sup>2</sup> which is used at industrial scale <sup>3</sup>. This is a cheap route but highly dangerous especially on large scale (Scheme I).



We present here a new route to chrysanthemic acid which starts from 2,5-dimethyl 2,4-hexadiene 1 <sup>4</sup> already used for the industrial synthesis mentioned above and which overcomes the dangerous step.

2,5-dimethyl 2,4-hexadiene 1 is efficiently transformed to the corresponding mono epoxide 2 (m Cl-C<sub>6</sub>H<sub>4</sub>-CO<sub>2</sub>H-ether powdered Na<sub>2</sub>CO<sub>3</sub> : 2 hrs at room temperature) <sup>5</sup> which is readily opened by sodio-diethyl or dimethyl malonate in ethanol or methanol <sup>6</sup> (3 hrs reflux) producing the lactone 3 in 72 and 78% yield respectively.

Hydrolysis of 3 by 1 eq. of KOH in alcohol (3hrs at room temperature) produces the acid lactone 4 from which pyrocine 5 is quantitatively prepared (by gentle heating of the molten compound)



As the high yield transformation of pyrocine 5 to trans chrysanthemic acid was already described by several authors <sup>7</sup>, the synthesis of pyrocine described here is a formal chrysanthemic acid synthesis.

This simple synthesis needs some comments .

Reverse activations have been used in diazoacetate and sodio malonate approaches; the two carbon unit introduced being electrophilic in the first one and nucleophilic in our approach. The prime project was to transform in one step the highly functionalized lactone 3 to chrysanthemic ester. However, the different reaction conditions used have met little if no success <sup>8</sup>. The work directed towards this goal is in progress in our laboratory.

#### References

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4. a) Industrial synthesis : H.J. Sanders and A.W. Taft, Allethrin, Ind. Eng. Chem., 46, 414 (1954)  
b) see references cited in our reference 1
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8. These conditions include :  
a) the same reaction conditions as described for pyrocine-chrysanthemic ester transformation, cfr ref.7  
b) thermolysis at 180° or flash thermolysis at 600°C.